



Dart Aerospace Ltd.
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D2281
Job Sheet 214341



Part No: D2281

Job Qty: 60 pcs

Part Name: Jack Saddle



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/20

Job Tracking No:

Due Date: 12/11/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV G IPP Rev:A Removed from 9 Digit 05-12-02 JLM IPP: rev B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	60 pcs		12/10/20	0.17	3.14	Waterjet - Flow		on 20/12/04
120	QC 8	60 pcs		12/10/20	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
							QC 8 - 76		
							QC 8 - 61		
							QC 8 - 66		
							QC 8 - 73		

DEC 07 2020 40 9:09

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140 Small Fab - Brake NC - B4B	60 pcs	12/11/20	0.25 1.51	QC 8 - 82	
				Small Fab - Brake - 1 - B4B	
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	DEC 09 2020
160 Packaging 3-1 - Stock - B4B	60 pcs	12/11/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	DAS
				Packaging 3 - 12 - B4B	50 DEC 09 2020
				Packaging 3 - 13 - B4B	9-89
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
170 QC 21 - SA	60 pcs	12/11/20	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 DEC 10 2020
				QC 21 - SA - 9	9-89
				QC 21 - SA - 77	
				QC 21 - SA - 28	

Part Op 100 - 1-Cut as per Dwg Dwg Rev: G Prog Rev: G 2-Deburr if necessary
 Descriptions: 120 - (QC8- Inspect parts - second check)
 140 - Form as per D2281 using D2281-T2
 160 - Identify as per dwg & Stock Location: WA001-1.
 170 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S14GA	304SS sheet .080	7.5000 sf (.125 ea)	100-Waterjet - Flow - 1	S242861

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S14GA	8	78	0
Part Specifications				
Spec No	Description	Target/Tolerance	Limits	Type
1	Jack Saddle	4.468Inches ± 0.010	4.478 4.458	
2	Jack Saddle	4.114Inches ± 0.010	4.124 4.104	
3	Jack Saddle	2.933Inches ± 0.010	2.943 2.923	
4	Jack Saddle	1.535Inches ± 0.010	1.545 1.525	
5	Jack Saddle	0.354Inches ± 0.010	0.364 0.344	
6	Jack Saddle	0.354Inches ± 0.010	0.364 0.344	
7	Jack Saddle	0.604Inches ± 0.010	0.614 0.594	
8	Jack Saddle	2.000Inches ± 0.010	2.010 1.990	
9	Jack Saddle	3.396Inches ± 0.010	3.406 3.386	
10	Jack Saddle	3.646Inches ± 0.010	3.656 3.636	
11	Jack Saddle	4.000Inches ± 0.010	4.010 3.990	
12	Jack Saddle	1.525Inches ± 0.010	1.535 1.515	
13	Jack Saddle	2.475Inches ± 0.010	2.485 2.465	
14	Jack Saddle	0.323Inches + 0.006 - 0.001	0.329 0.322	Diameter
15	Jack Saddle	0.080Inches ± 0.010	0.090 0.070	

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

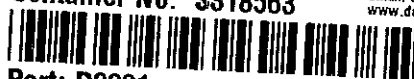
Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Eng. (Non-AW) ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Water Jet ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Supplier Quality ☐</td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Eng. (Non-AW) ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Water Jet ☐	Large Fab ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier Quality ☐																								
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Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)																																					
Description Work Order Deviation			Disposition																																						
			Completed By																																						
			Lead hand / Supervisor																																						
			QC / QA Coordinator																																						
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Other/Details:																																									



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Container No: S318563



Part: D2281

Job No: 214341

Serial No/Batch: S318563

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/07/20